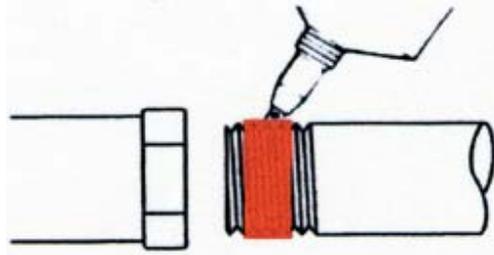


**APPLICATION METHOD A-101****APPLICATION METHOD FOR SEALING OF THREADED JOINTS**

This method pertains to the application and assembly of SAF-T-LOK products for the sealing of threaded joints. The procedure is to be used when assembling pipes or other threaded parts, using SAF-T-LOK threadlockers, retaining or sealing products.

**PROCEDURE**

1. Apply the sealing compound to the male threads. When applying to pipes, start two threads from the end of the pipe. Apply to the root of 3 or 4 of the threads.
2. Assemble the joints to the required torque. Do not over tighten.
3. The assembled parts will be sealed within one hour. A full cure will occur within 24 hours (or 4 hours with Primer).