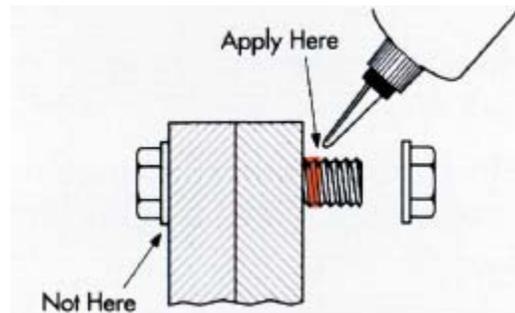


APPLICATION METHOD A-104**APPLICATION METHOD FOR THREADLOCKING AND/OR SEALING OF
THREADED JOINTS**

This method pertains to the application of assembly of SAF-T-LOK products for threadlocking and/or sealing of threaded joints. The procedure is to be used when assembling threaded metal parts, using SAF-T-LOK threadlockers or sealing products.

**PROCEDURE**

1. Solvent clean the parts of any contamination. Use Primer if parts must go back in service promptly.
2. Apply the sealing compound to the male threads. Apply to the root or 3 or 4 of the threads of the bolt where the nut will rest when assembled.
3. Assemble the joints to the required torque. Do not over tighten.
4. The assembled parts will be low pressure sealed within one hour. A full cure will occur within 24 hours (or 4 hours with Primer).