

# PRIMERS, ACCELERATORS, CLEANERS, ACTIVATORS, MAINTENANCE KITS, ETC.

SAF-T-LOK offers a complete line of Primers, Accelerators, Surface Conditioners and Activators as well as Cleaners to insure ultimate performance from the broad line of SAF-T-LOK Engineered Adhesives and Sealants.

As a partner in "Responsible Care" SAF-T-LOK employees are committed to preserving the environment and include alternative products that are free of all Class 1 ozone depleting components.

## Primers

Primer speeds cure of Anaerobic adhesives particularly in cold conditions and on less active surfaces such as cadmium and zinc.

These products also meet the requirements of MIL-S-22473 and can be provided in liquid as well as aerosols. Both grade N and T are available in solvent as well as solventless form.

## Cleaners

Proper surface preparation will generally improve bond strength. Removal of surface dirt may even require mechanical abrasion.

## Accelerators

Accelerators speed the cure and increase the gap filling of Instant Bonders. Within a few seconds cure is complete.

## Surface Conditioner

Surface ionization pretreatment is necessary to affect best results with Instant Bonders on non-polar plastic surfaces such as polyethylene or polypropylene. SAF-T-LOK Surface Conditioner does the job.

## Debond

After an Instant Bonder has been used and removal or repositioning is necessary, immersion for a few minutes in Debond will soften the adhesive and allow removal.

Solvent-degreasers may also be necessary to remove a residual surface film from the manufacturing process. SAF-T-LOK offers a variety of cleaners for ultimate performance.

## Activators

Activators are the second cure component of Structural Adhesives and within a few minutes of assembly parts reach fixture strength.

## Maintenance Kits

A selection of kits for recurring tasks are available including: Wire tacking, Bearing Mounting, "O" Ring Splicing, and Gasketing. See price schedules for items included.



Products are tabulated showing the Type Adhesive used and the solvents contained by Product Number

Product	Primer	Accelerator	Surface Cond.	Debond	Cleaner	Activator
Adhesive Type	Anaerobics	Instant Bonders	Instant Bonders	IB	All	Structurals
<b>Solvent Used</b>						
Acetone	190	462	-	461	-	390
Hydrocarbon Blend	-	-	463	-	182	-
Non-Solvent	192	-	-	-	-	391
Methylene Chloride	-	-	-	-	180	-

SAF-T-LOK Solventless Primer 192 and Activator 391 offer an easy and effective way to solving environmental, health safety and reliability problems inherent in products containing chlorinated or conventional hydrocarbon type solvents. Solventless Primer cleans parts and speeds the cure of adhesives. This product provides a substantial increase in product strength as well. Refer to the Product Technical Data Sheets. Flushing Solvent (Methylene Chloride) is also available, see page 25.