

## **INSTANT BONDER Accelerator**

## **Technical Data Sheet**

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**GENERAL INFORMATION:** *SAF-T-LOK* Cyanoacrylate Accelerator is a specialty product formulated to extend the use of *SAF-T-LOK* Instant Bonders. Accelerator will work with all *SAF-T-LOK* IB products to:

- Increase gap filling capability (.020 with IB 2500)
- Speed fillet curing.
- Increase speed of set.
- Eliminate "whitening/discoloration" of areas adjacent to the bond.
- Minimize migration of adhesive from bond area.

The Accelerator enhances performance on:

- Wood and paper products.
- Cork.
- Ceramics
- Open cell foams and fabric.

### **PRODUCT CHARACTERISTICS:**

Color:	Amber
Specific Gravity:	0.79 g/cc
Boiling Point:	133°F
Flash Point:	32°F
Storage Stability:	6 Months

### **DIRECTIONS:**

- ***Clean parts with suitable solvent to remove loose dirt, grease and foreign matter from bonding surfaces.***
- ***Apply (small drops) adhesive to one bonding surface***
- ***Apply Accelerator to opposite bonding surface.***
- ***Assemble immediately.***
- ***Apply firm pressure until set. Parts will fixture >30 seconds.***
- ***Full cure is achieved in 8 hours or less.***

**IMPORTANT:** The use of accelerator can reduce ultimate bond and strength. Qualify the accelerator on production parts.

**CAUTION:** Contains Acetone which is flammable. Do not work near open flame, sparks, pilot lights or other heat sources.

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**IMPORTANT NOTICE:** All statements and technical data contained herein are based on tests we believe to be reliable, but the accuracy of completeness thereof is not guaranteed. It is recommended that the buyer test this product to determine its suitability for his application before use. **SAF-T-LOK Corporation** is not responsible for loss, claim or damages resulting from use of its products.