

## Solventless Primer

## Technical Data Sheet

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**GENERAL INFORMATION:** *SAF-T-LOK Solventless Primer* speeds cure of anaerobic adhesives on passive surfaces such as anodized aluminum or plastics, on slightly oily surfaces found on “as received” or used parts, and at cooler temperatures. Solventless Primer is especially useful in maintenance and repair operations.

### PRODUCT DESCRIPTION:

*SAF-T-LOK Solventless Primer* is a thin, clear green fluid containing no solvents or volatile components. It flows onto and covers parts readily and easily, providing an active surface for hardening anaerobic adhesives regardless of surface composition or condition...instantly! Solventless Primer is 100% reactive, meaning, it will not interfere with the bonding process or weaken the resulting bond.

*SAF-T-LOK Solventless Primer* meets MIL-S-22473.

### PROPERTIES:

COLOR	Green
DENSITY	1.07 gm/cc
FLASH POINT	207°F

### BENEFITS:

**FAST** - Parts can be handled within ten minutes at ordinary temperatures, full cure in 1-4 hours on metal surfaces.

**EASY TO USE** - Parts are ready for bonding immediately after primer application.

**REDUCES DOWN TIME** - Adequate cure in thirty minutes at room temperature.

**ENVIRONMENTALLY FRIENDLY** - Contains no smog producing, ozone depleting or flammable solvents.

**EASY CLEAN UP** - Totally miscible with water in all proportions.

**NOTE:** May affect certain plastics and paints. Try in remote area before using.

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**IMPORTANT NOTICE:** All statements and technical data contained herein are based on tests we believe to be reliable, but the accuracy of completeness thereof is not guaranteed. It is recommended that the buyer test this product to determine its suitability for his application before use. *SAF-T-LOK International Corporation* is not responsible for loss, claim or damages resulting from use of its products.

## APPLICATION:

1. Apply a few drops or brush parts lightly with primer.
2. Apply adhesive. (Be careful not to contaminate adhesive with primer)
3. Assemble parts as quickly as possible after applying adhesive.
4. Allow at least 10 minutes before applying stress.

## TYPICAL RESULTS:

